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COMPLETE SPECIFICATION.

Improvements in Heat Insulating Vessels.

We, Nürnberger Metall- & Lackier-WAAREN-FABRIK VOTM. GEBRÜDER BING ACTIENGESELLSCHAFT, of No. 16, Blumenstrasse, Nürnberg, Germany, Manufacturers, do hereby declare the nature of this invention and in what manner the same is to be performed, to be particularly described and ascertained in and by the following statement:

This invention relates to heat insulating vessels of the type which are composed of a material made of cement and asbestos.

Vessels of this type have previously been made of a material consisting of asbestos, blast furnace dust, Portland cement, and water in suitable proportions, such ingredients being mixed together to a pulp, moulded to the desired shape and dried.

In building railway carriages so as to make them fireproof it has been proposed to use slabs composed of a mixture of cement and asbestos fibre and to cement such slabs together, but it has not been proposed to use any special kind of cement for this purpose.

The object of this invention is to provide a heat insulating vessel more particularly such as may be used as a fireless cooker or cooking box from slabs of artificial slate formed of a slightly compressed mixture of cement and asbestos such as is known under its registered trade mark as Eternite.

Such a material has great insulating properties because it is composed of a plurality of layers that are slightly pressed above one another, and it is moreover fireproof and unaffected by moistheat and changes of temperature.

Difficulties however have arisen when

making vessels of this material from separate slabs, chiefly in the finding of a suitable cement for causing the slabs

to bind together in a fireproof manner. This difficulty may be overcome by using Sorel cement consisting of burnt magnesite, and magnesium chloride. This cement is an excellent insulator and is made by stirring the magnesite in an 50 aqueous solution of magnesium chloride to paste so that it acquires cementing properties.

It has previously been proposed when. using slabs made of tough organic 55 material such as compressed cork or cork substitute coated on one face with a secondary layer of an oxychloride or a Portland cement, for making walls of buildings fireproof, to cement the blocks together by a cement composed of calcined magnesite and chloride of magnesium in a form of a solution mixed with sawdust, hair, or other fibres.

This invention consists of a heat insu- 65 lating vessel whose walls consist of separate plates of artificial slate composed of asbestos and cement and known under its registered trade mark as "Eternite' such walls being jointed together so as 70 resist the effects of heat by a Sorel cement composed of burnt magnesite and magnesium chloride.

A practical form of the improved vessel according to this invention is illustrated 75 by way of example in the accompanying drawings in which:

Fig. 1 is a side elevation and,

Fig. 2 is a plan of the improved vessel.

Fig. 3 is a vertical section, and

Fig. 4 is a horizontal section through e vessel. the vessel,

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The improved vessel is constructed in the form of a cupboard or safe with feet 1 and lid 2. The bottom of the vessel is composed of four frame members 3. Two 5 eternite plates 4, 5 are let into these frame members 3 and are arranged a certain distance apart so as to leave a space 6 between them. Four posts 7 extend up from the frame members 3 of the bottom 10 and are held together at the top by a frame composed of frame members 8. In this manner four side frames are formed each of which is filled or panelled with two eternite plates 9, 10. These plates 15 are likewise arranged a certain distance apart so as to leave a space 11 between

The inner plates 5 and 10 are jointed together at their joints by a grooved 20 beading 12, 13, of a Sorel cement consisting of burnt magnesite, and magnesium chloride and made as heretofore described. The lid 2 consists likewise of a frame comprising the frame members 25 14 and the two eternite plates 16, 17 that enclose a space 15 between them. 18 are handles for facilitating the moving of the safe.

The spaces between the plates may be 30 filled with air, or they may be filled with other material such as cork or the like. The frames serving as mounts for the plates are preferably made of wood but they may be made of any other material.

A specially favourable result is obtained by using the improved insulating vessel as a fireless cooker, by using the vessel in combination with two heat-storing devices consisting of a good heat-conducting material. As heat-storing devices iron gratings may be employed between which the food vessels are placed.

Having now particularly described and ascertained the nature of our said invention and in what manner the same is to be performed, we declare that what we claim is:—

1. A heat insulating vessel whose walls consist of separate plates of artificial slate composed of asbestos and cement and known under its registered trade mark as "Eternite", such walls being jointed together so as to resist the effects of heat by a Sorel cement composed of burnt magnesite and magnesium chloride.

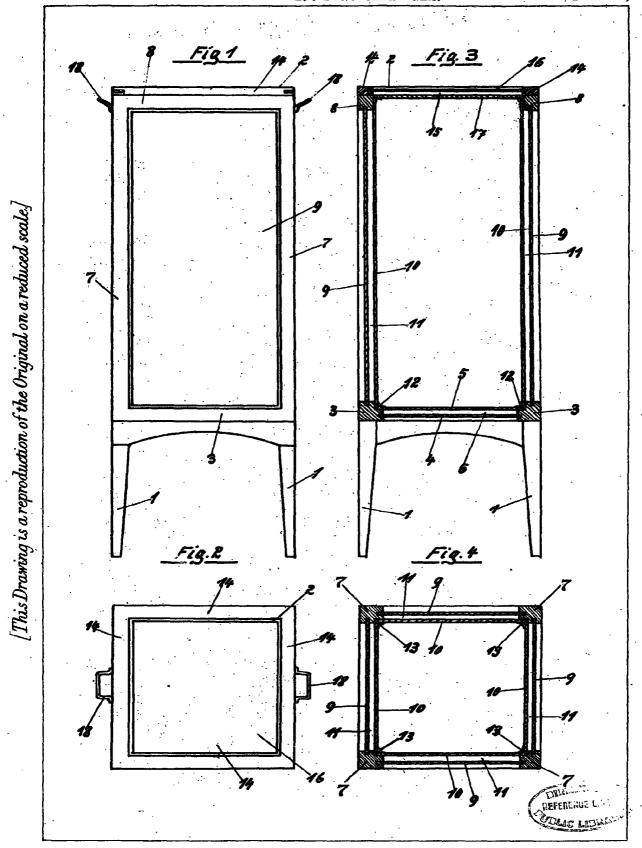
2. An improved heat insulating vessel, substantially as and for the purpose hereinbefore described and also as illustrated in and by the accompanying

drawings.

Dated this 8th day of February, 1918.

MARKS & CLERK.

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